

Work Order ID 78398-1

78398

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January-09-12 8:55:27 AM

Item ID: D350-567-023

Revision ID:

Item Name: Replacement Window, Large

Start Date: 09/01/2012 Start Qty: 2.00

Required Date: 23/01/2012 Req'd Qty: 2.00

Reference:

Approvals: Process Plan: M.L.J

QC:

Date: 12/01/09

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

NR1

NR2

N9000040100

Setup Sta t

NS1

Stop

NS2

Cust Item ID:

Customer:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev D

100

0.00

100

DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPPD350-567-023

CHG002

Pick Kit

SP 12-01-31

110

0.00

110

Packaging

Packaging

Packaging

Memo

0.00

Pick Packaging Kit

ENSURE DT 8439 TEMPLATE IS INCLUDED

120

0.00

120

QC

Quality Control

QC- 100% Inspect kits for completeness

Memo

0.00

After M.L.J 12-1-31 (2)
12. 01 31 (1)

12. 01 31 (1)

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Item ID: D350-567-023

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Replacement Window, Large

Start Date: 09/01/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 23/01/2012 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

0.00

130

Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-567-023

Location: _____

PPP Rev: _____

PP 78398

12/13/12

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

12/11/31

12-01-31

Picklist Print

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Work Order ID: 78398

Parent Item: D350-567-023

Parent Item Name: Replacement Window Large

78398

D350-567-023

Start Date: 09/01/2012

Required Date: 23/01/2012

Start Qty: 2.00

Required Qty: 2.00

Comments:

IPP Rev:A New Issue 07-06-07 JLM
IPP Rev:B 08-10-07 as per revD DD verified by:

Component Item ID/ Item Name

Replacement
Item ID

Mfg/
Purch

Bin
Item

Primary
Location

Last
Location

Route
Seq ID

Unit of
Measure

Qty on
Hand

Qty per Kit

Total
Qty

Qty
Issued

Date
Issued

Status

212-12

Purchased

No

110

Each

245.0000

9

18

**

212-12

Receptacles

Location

ST380

Loc Qty

245

Loc Code

119921

46

120077

199

2600-6

Purchased

No

110

Each

212.0000

9

18

**

2600-6

Camlock Stud

Location

ST380

Loc Qty

212

Loc Code

119895

12

120077

200

2600-LW

Purchased

No

110

Each

71.0000

9

18

**

2600-1 W

Camloc Retaining Washer

Location

ST380

Loc Qty

71

Loc Code

119895

71

AN526C832R9

Purchased

No

110

Each

249.0000

22

44

**

AN526C832R9

Screw

Location

ST347

Loc Qty

249

Loc Code

118983

249

14/18

Picklist Print

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D350-567-023

Start Date: 09/01/2012

Required Date: 23/01/2012

Start Qty: 2.00

Required Qty: 2.00

AN960JD8 NAS1149DN832 Purchased No

110 Each 0.0000 50 100

AN960JD8

Washer

**

D2463

Manufactured No

110 151.4950 6.25 13.15789

D2463

Seal

**

Location

Loc Qty

Loc Code

ST404

151.495

72232

151.495

(D2463-075) Cut (1) at 75.00" as per dwg ***per kit***

D2942

Manufactured No

110 Each 1.0000 1 2

D2942

Replacement Window

**

Location

Loc Qty

Loc Code

ST209

1

73550

1

DT8439

Manufactured No

110 Each 0.0000 1

DT8439

template

**

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Shop Packet Print

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D350-567-023

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Start Qty: 2.00

Required Qty: 2.00

FG-778150-550-ROL

Purchased

*FG-778150-550-ROL *

7781 9oz Glass 50"x125yd

No

110

sf

3,436.651

20

40

**

Location

Loc Qty

Loc Code

CA

3436.651

104845

3

108932

18

111166

392

113905

563

117602

710.651

119099

1750

2 Square Yards

MS20470AD3-5

Purchased

No

MS20470AD3-5

Rivet

110

Each

3,642.000

18

36

**

Location

Loc Qty

Loc Code

ST319

3642

104817

3030

9682

612

MS21042L08

Purchased

No

MS21042L08

Nut

110

Each

394.0000

22

44

**

Location

Loc Qty

Loc Code

ST300

394

120071

94

120142

300

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Shop Packet Print

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